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Bkt #

TEXTRON Systems

		SUPPI	LIER I	MA	TERIA	\L F	REV	IEW R	EQUE	EST			<u> </u>	
1 PART	NO:	2 CHG LTR:	3 SUPPLII	ER REJE	ECTION NO:		4 SUPP	LIER NAME:		5 M&LS VEND	OR CODE	6 SMR	R NO:	
7 PART	NAME:	8 SERIAL. NO./LO	T NO:		9 DATE (MM	//DD/YR	l R):	10 ADDRESS						
	PONSIBILITY:	13 SOURCE INSP		SURVEIL			14 QTY DEFECT		15 CITY, ST	TATE:				
SUI	<u> </u>	∐ N/A	GOVT		∐ M&LS	40	22	04						
17 ITEM	DE	SCRIPTION OF DISC	CREPANCY			19 OCC	ITEM	21	DISPOSIT	ION INSTRUCTION	ONS:		CLASS:	TYPE:
23 CAU	<u> </u> SE(S) OF DEFECT:													
24 CAU	SE OF FAILURE OF THE PR	ROCESS THAT MISSE	ED DETECTION	N:										
25 ACTI	ON TAKEN OR PLANNED T	O CORRECT DEFEC	TS:											
26 RISH	MITIGATION PLAN IMPLE	MENTED OR PLANN	ED TO PREVE	ENT REC	CURRENCE OF	THE D	EFECT(S)	IN THE PROC	ESS:					
07 DDE)	/IOUSLY BUILT HARDWAR	E AND/OD DELATED	DDOCESSE	A C C C	TED AND IF V	TC \\/\		LIOSE ACTION	IC TO ENGLID	E COMPLIANT D	DODUCTO CL	וחחו ובח.		
21 PKE	VIOUSET BUILT HARDWAR	E AND/OR RELATED	PROCESSES	SAFFEC	TED AND IF T	ES, WF	IAI AKE I	HUSE ACTION	15 TO ENSUR	E COMPLIANT P	KODUC 13 SC	JPPLIED.		
34 EFFE	CTIVITY (TARGET) OF ALL	ACTIONS STATED:												
28 SUPI	PLIER QUALITY REPRESEN	NTATIVE:	DATE:				36 SUPP	LIER ADDITIO	NAL COMMEN	NTS:				
29 M&L	S QUALITY APPROVAL:		DATE:				30 M&LS	ENGINEERING	G APPROVAL	:			DATE:	
31 OTH	ER: D/	ATE:	32	MRB AC	_	PAIR	RET	JRN TO VENDO	OR UN	USABLE	33 GOVT IN	SP APPF	ROVAL DAT	E:

SMRR

FORM PREPARATION AND DISTRIBUTION INSTRUCTIONS

This form shall be utilized by Textron Systems' Marine & Land Systems (TSM&LS) Suppliers/Subcontractors for requesting Material Review Action on hardware nonconformances to Textron Systems requirements when Material Review authority has not been granted by M&LS or to request disposition for Waiver nonconformances. The use of an SMRR constitutes no commitment on the part of Textron Systems Marine & Land Systems insofar as the acceptance of material.

Preparation:	1.	All entries must be filled in with black ball point pen or typewritten to ensure complete legibility.
	2.	Gray shaded, numbered blocks are for Textron Systems use only.
	3.	If additional space is required to complete information in the heading of the SMRR form, enter an asterisk in the block and insert the information in block 18.

The following instructions apply to those numbered areas of the SMRR form that may require further explanation or are not self-explanatory:

<u>Block</u>	<u>Title</u>	<u>Data Required</u>
1 + 2	Part Number Change Letter:	Only one (1) part number per SMRR shall be entered; this includes Dash No.
3	Supplier Rejection No:	Enter the supplier rejection number, if applicable.
4	Supplier Name:	Enter the name of the supplier who provides the part.
5	Vendor Code:	Supplier Code Number as it appears on the Textron Systems Purchase Order.
6	SMRR No:	Enter the SMRR/QN number on the form
7	Part Name:	Enter the name of the part that is being investigated.
8	Serial. No./Lot No:	Enter the serial or lot number associated with the part, if applicable.
9	Date:	Enter the date in which the SMRR was generated.
10	Address:	Enter the supplier's physical address.
11	Purchase Order:	Enter the purchase number and the line item.
12	Responsibility:	If responsibility is Textron Systems, explain fully in block 18 or 36.
13	Source Inspection or Surveillance:	If Textron Systems or government source is involved then check the appropriate box. If not check N/A.
14	Qty Defective:	Enter the number of defective parts.
15	City, State:	Enter location.
16	No. of sheets:	Enter the number of attachment, if applicable. If not denote with N/A.
17	Item:	Enter the number of discrepancy items.
18	Description of Discrepancy:	State the drawing/specification requirements. Enter a brief concise description of the nonconformance and indicate the quantity of parts/serial number(s) involved.
19	Occurrence No:	Enter the total number of occurrences for the same discrepancy.
20	Item:	Enter the number of disposition instruction items corresponding to the discrepancy number.
21	Disposition Instructions:	Design Engineering (DE) and/or Quality Engineering (QE) enter the disposition for each discrepancy.

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			TMLS 0091(12/16)
2	2	Nonconformance Type:	Enter I or II for the type of nonconformance.
2	3	Cause of Defect:	Clearly define the cause of defect for each item noted in block 17.
2	4	Cause of Failure:	Clearly define the cause of failure for each item noted in block 17.
2	5	Action Taken:	Enter a concise and specific statement of meaningful and effective action taken to prevent recurrence.
26 Prevention Action: Enter a concise and specific statement of meaningful and preventive action prevent recurrence.		Enter a concise and specific statement of meaningful and preventive action taken to prevent recurrence.	
2	7	Previously Built Hardware Affected:	State if any affected and if the answer is 'yes', disposition what to do with the hardware.
2	8	Supplier Quality Representative:	The responsible supplier person signs here attesting to the accuracy and completeness of all entries. (Typed or handwritten is acceptable however legible)
2	9	Marine & Land Systems Quality Approval:	Supplier Quality Engineer (SQE) to sign the form in concurrence with the completeness of the form and concurrence with the disposition. (Typed or handwritten is acceptable however legible)
3	0	Marine & Land Systems Engineering Approval:	Design Engineer (DE) MRB to sign in concurrence with the disposition and clause of defect. (Typed or handwritten is acceptable however legible)
3	1	Other:	If another significant signature is required (i.e., if the DE working the issue is Non-MRB then he signs here and the Engineering block is MRB approval. (Typed or handwritten is acceptable however legible)
3	2	MRB Action:	Quality Engineer (QE) designated the disposition of the form.
3	3	Gov't Approval:	If required obtain the government approval for the SMRR (defined by contract).
3	4	Effectivity Date(s):	Target of all actions stated
3	5	Nonconformance Class:	Enter I or II for the class of nonconformance.
3	6	Additional Comments:	Supplier may enter additional comments, if any.
Distri	bution	1:	
1.			aterial at the Supplier's facility and the original SMRR will be submitted to the LS, attention of the Buyer handling Purchase Order.
2.		n completion of the M&LS e Supplier.	Material Review, a disposition will be made on the SMRR and a copy will be returned
3.	сору	stapled to the packing sh	opy of the completed (M&LS disposition) SMRR to the material involved and another neet for shipment to M&LS. The packing sheet shall reference the SMRR number, er and/or serial/lot numbers.
4.			ded or are unused at the conclusion of a contract must be returned to M&LS, dattention of the Buyer handling Purchase Order.
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Electronically attach the SMRR to the Quality Notification (QN Files) and process the QN for disposition.

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