Q25 DETAILED DATA SHEET

See Q25 Detailed Data Sheet Instructions. Document all Drawing Notes and Requirements for the First and Last Parts, of each CNC Machine Set up. Include all Materials, Processes, Finishes and Source Control Requirements. 100% verification is required for all Threaded Features including Non-Locking Inserts. Record shall be divided and organized into sections, listing Drawing Dimensions, Materials, Special Processes, Finishes and Installed Items (Inserts, Dowel Pins, Nut Plates, etc.). Click here for form instructions.

GAUGE CODES						
A – MICROMETER	E - SCALE	J – RADIUS GAUGE				
B – CALIPER	F – CMM	K – TORQUE GAUGE				
C - PIN GAUGES	G – THREAD GAUGE	L – PROFILOMETER				
D -OPTICAL COMPARATOR	H – BORE GAUGE	M – OTHER				

JOB/LO	T NUMBE	R:		PAGE _	OF				
SERIAL	NUMBER	₹:		DATE:					
DRAWING NUMBER REV		DRAWING TITLE					PURCHASE ORDER/LINE ITEM		
ITEM	ZONE	AND TOI	EQUIREMENT LERANCE PRAWING NOTES ED MATERIALS DCESSES)	GAUGE CODE AND ID NO.	FIRST PART (CNC MACHINE RUN)	LAST PART (CNC MACHINE RUN)	STAMP	REJECT OR WAIVER/DEVIATION DOCUMENT	NOTES

Q25 DETAILED DATA SHEET (Continued)

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